



# ASSEMBLY INSTRUCTIONS



Congratulations on your purchase of the Performance Games, Inc. home entertainment table. We want to ensure that you are completely satisfied with your purchase. So, please feel free to contact either your dealer or Performance Games, Inc. for any assistance in the assembly of your new product or for any other information you may want or need.

### **Tools Needed for Assembly:**

- Wrenches (included)
- Phillips Head Screw Driver
- Level

### **Content:**

### **Quantity**

BladeRush QP Cabinet	1
Legs	4
Accessory Package	1
Assembly Instructions	1

Be sure to verify that all of the items listed above are included in the box before starting assembly.

### **ASSEMBLY PROCEDURE:**

DUE TO THE WEIGHT AND SIZE OF THE TABLE, IT IS RECOMMENDED THAT (2) PEOPLE ASSEMBLE THE TABLE TOGETHER.

#### **Step 1: Content Removal**

- Carefully lift the BladeRush QP cabinet out of the box and lay it on its top, placing it on a clean and smooth surface to avoid scratching the finish.
- Remove the legs from the box and locate the accessory package.

#### **Step 2: Leg Assembly**

- Attach the legs to the cabinet using (4) bolts per leg.
- Tighten the leg bolts until bolt heads are flush with the table side apron.  
\* *Note: Over-tightening can damage the side aprons.*
- Repeat this process on each leg.



## **ASSEMBLY PROCEDURE:**

### **Step 3: Attach the Blower Motor**

- Locate the blower motor, gasket and (3) mounting bolts.
- Place the gasket between the blower motor and the air chamber surface located in the center of the bottom side of the playfield.
- Line up the holes in the base of the blower with the pre-drilled holes in the air chamber and tighten all (3) bolts.
- Plug the blower motor into the power strip mounted on the under side of the table.

### **Step 4: Flip Table Over**

- Check that all the leg levelers are screwed all the way into the legs.
- Carefully lift up and rotate the table onto its legs.
  - \* DO NOT ALLOW WEIGHT OF TABLE TO ROCK ON ANY ONE OR TWO LEGS ALONE.
  - \* We recommend that (2) or more people lift the table together.

### **Step 5: Electronic Scoring Unit Assembly**

- Remove the (3) plastic caps located on the center of the one top side rail of the table.
- Attach the scoring unit to the top rail using the (2) bolts, (2) washers, (2) nuts and (2) long screws provided.
  - \* The (1) small screw is for the IceBoxx game and should be disregarded.
- Locate the (2) wires coming from the infrared sensors and thread them through the largest hole.
  - \* The scoring unit can be powered either by plugging the provided AC adaptor into the power strip or by using (4) AA batteries (not included).
- Plug in the AC adaptor to the power strip attached to the bottom of the table.
- Thread the smaller end of the AC adaptor cord through the largest hole in the top rail (where the 2 other wires were placed).
- Connect all (3) wires to the scoring unit.
- Test that the sensor wires are correctly attached by shooting a puck into one of the goal openings.
- If the scored goal credits the wrong team, simply switch the identical wires as they were plugged into the wrong position.
- Line up the holes of the scoring unit with the smaller holes on the side rails. Fasten both screws with a Phillips head screw driver.

### **Step 6: Manual Scoring Assembly**

- Locate the top rail with pre-drilled holes to the left and right of the electronic scoring unit area.
- Using the (2) score posts, (1) score rod and beads, attach each assembly to this rail.
- The black scoring assembly contains (4) black beads and (1) red bead and should be placed at one end of the rail.
- The red scoring assembly contains (4) red beads and (1) black bead and should be placed at the other end of the rail. The odd colored bead signifies the final point in a game and should be placed so that it is the last bead pulled towards you.



## **ASSEMBLY PROCEDURE:**

### **Step 7: Power the Game**

- The blower motor should be plugged into the power strip mounted on the underside of the table. Check to ensure it has not been unplugged.
- The plug from the power strip should then be plugged into a standard 110 volt wall socket.
  - \* *Only turn the power on by using the power switch located on the end of the table. Never use the plug to turn the table on or off.*

### **Step 8: Level the Game**

- Adjust the leg levelers until the puck floats true on the playing surface.
- For more precise leveling, use a level.
- Place the level horizontally on the playing surface pointing towards the goal openings.
- Check that all the levelers are screwed all the way in as a starting point.
- Evenly adjust the leg levelers on one end until you are horizontally level.
- Turn the level 90 degrees so it is pointing towards the scoring unit.
- Evenly adjust the leveler on one side of the table until it is vertically level.

Specifications subject to change without notice.

#### **Main Office:**

15200 Smith Drive  
Shakopee, MN 55379  
Phone: 952-496-2919  
Fax: 952-496-1889

#### **Sales and Marketing:**

Phone: 248-705-5395

[www.PerformanceGamesInc.com](http://www.PerformanceGamesInc.com)