ASSEMBLY INSTRUCTIONS



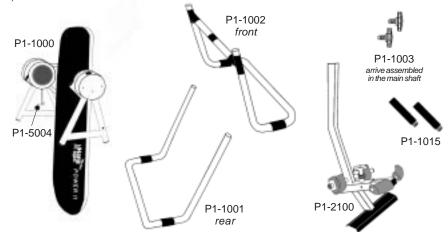
Before you begin: These instructions will guide you in properly assembling the unit. Please review all the steps before beginning assembly. Carefully adhere to the Assembly Instructions and Owner's Manual to help ensure user safety and product integrity.

A WARNING

- 1. Failure to assemble and/or use the equipment as directed may void the manufacturer's warranty on this product and could result in injury or death.
- 2. It is your responsibility to familiarize yourself with the proper use of the equipment and the inherent risks of inversion, such as falling on your head or neck, pinching, entrapment or equipment failure.
- 3. Do not use the inversion table until you have thoroughly and carefully read the Owner's Manual, reviewed all other accompanying documents, and inspected the equipment.
- 4. Choose a level surface for assembling and operating the table.
- 5. Follow each step in sequence. Do not skip ahead.
- 6. Make sure that all fasteners are secure.
- 7. Prior to use, test and inspect the table to ensure smooth operation.
- 8. Refer to additional warning notices and information posted on the equipment.

Carefully remove the individual parts from the carton. You should have all of the items listed below. If any items are missing or damaged, contact your retailer or customer service directly (See reverse side).

ITEMS FOR ASSEMBLY	ITEM #'s
Bed frame assembly Chain with crank	P1-1000 P1-5004
Rear frame	P1-1001
Front frame	P1-1002
Main shaft	P1-2100
Locking knobs	P1-1003
Handles	P1-1015



ASSEMBLY

Note: The bed frame assembly arrives rotated into the fully inverted position. This is the most convenient position from which to begin the assembly process.

STEP ONE

Secure rear frame (P1-1001) to bed frame assembly (P1-1000)

 Insert the rear frame into the bed frame assembly (the logo on the bed will be facing the rear). (See Figure 1) Make sure the spring-loaded locking pins on each leg pop through the holes.

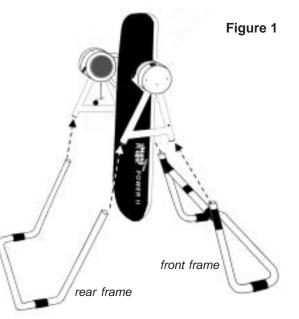
STEP TWO

Secure front frame (P1-1002) to bed frame assembly (P1-1000)

 Insert the front frame into the bed frame assembly. Make sure the springloaded locking pins on each leg pop through the holes.

A WARNING

Ensure that the spring-loaded locking pins are attached securely and that the front and rear frames sit evenly on the floor. Improper assembly could result in serious injury or death.



STEP THREE

Secure main shaft (P1-2100) to bed frame assembly (P1-1000)

- Remove the locking knobs (P1-1003) from the holes in the main shaft (they are pre-assembled for shipping purposes).
- Insert the main shaft into the bed frame assembly. (See Figure 2)
- Line up the holes on the back of the bed with those on the main shaft.
 Insert and tighten both locking knobs to secure the main shaft to the bed frame assembly.

Figure 3



Secure handles (P1-1015) to bed frame assembly (P1-1000)

 Insert and tighten the handles into the arms on both sides of the bed frame assembly. (See Figure 3)



Figure 2

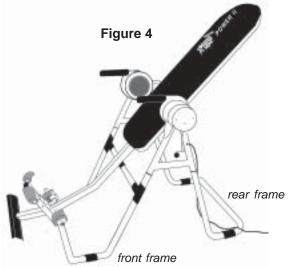
STEP FIVE

Connect cord to the power source

 Connect the cord to your power source* and rotate the bed upright using the power control switch. Make sure the table operates smoothly.

* GROUNDING INSTRUCTIONS

This product must be grounded. If it should malfunction or breakdown, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This product is equipped with a cord having an equipment-grounding conductor and a grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances. **DANGER** - Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided with the product - if it will not fit the outlet, have a proper outlet installed by a qualified electrician.



You are finished assembling your Power II[™] Inversion Table. Please remember:

- Read your Owner's Manual thoroughly before using the inversion table.
- · Test the table for smooth and steady rotation before inverting.
- For your reference, the table's serial number can be found on a sticker mounted to the motor housing.
- Please complete and mail your warranty card, or submit it on-line at www.TeeterHangUps.com.





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For information about the Teeter Hang Ups_® 2-year warranty, or if you have any problems assembling the equipment or questions about its use, please contact Customer Service at the appropriate location below:

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Assembly Instructions

#LP1025 Pg. 2



OWNER'S MANUAL



Height / Weight Capacity: Max 6'6" / 300 lbs. (198 cm, 136 kg)

WARNING

Important Safety Instructions:

It is your responsibility to familiarize yourself with the proper use of the equipment and the inherent risks of inversion, such as falling on your head or neck, pinching, entrapment or equipment failure. Do not use the inversion table until you have thoroughly and carefully read the Owner's Manual, reviewed all other accompanying documents, and inspected the equipment.

- 1. DO NOT use the equipment without a licensed physician's approval. Carefully review the following list of medical contraindications for inversion with your licensed physician: (This is not an exhaustive list, it is intended only for reference) Pregnancy; Hiatal Hernia, Ventral Hernia; Glaucoma, retinal detachment or conjunctivitis; High blood pressure, hypertension, recent stroke or transient ischemic attack; Heart or circulatory disorders; Spinal injury, Cerebral Sclerosis, and acutely swollen joints; Bone weakness (osteoporosis), recent and/or unhealed fractures, medullary pins, and surgically implanted orthopedic supports; The use of anticoagulants, including high doses of Aspirin; Middle ear infection; Extreme obesity.
- 2. **DO NOT** use if you are over 6'6" (198 cm) or 300 lbs. (136 kg).
- 3. DO NOT operate equipment while under the influence of drugs, alcohol, or medication that may cause drowsiness or disorientation.
- 4. **NEVER** allow children to use the equipment unsupervised.
- 5. DO NOT drop or insert objects into any opening. Keep hands and fingers away from moving parts to avoid injury.
- 6. ALWAYS inspect the equipment prior to use. Make sure that all fasteners are secure.
- 7. ALWAYS wear securely tied lace-up shoes with a flat sole, such as a normal tennis style shoe. DO NOT wear shoes with thick soles, boots, high-tops or any shoe that extends above the anklebone. Verify that no part of the footwear or garments can touch or interfere with the locking pin in any way during inversion.
- 8. DO NOT modify the equipment or use accessory attachments that are not recommended by the manufacturer, as this may result in serious injury or death. Utilize the equipment for its intended purpose only.
- 9. DO NOT use weights, elastic bands or any other exercise or stretching device while on the inversion table.
- 10. This product is not intended for use in public facilities.
- 11. Refer to additional warning notices posted on the equipment.

See reverse side for complete use instructions.

HELPFUL SUGGESTIONS FOR INVERTING

Begin Slowly:

- To start, invert to only 15-20 degrees (see Figure 1) for a week or more until you get used to it.
- Stay down as long as you are comfortable, even if only a few seconds at first.
- · Pause at horizontal when returning upright dizziness after a session is a sign that you should take more time to let your body readjust.

Make Changes Gradually:

- Increase only a <u>few degrees</u> at a time. You can gain all the benefits of Inversion without ever inverting beyond 60 degrees. Muscle stretching and relaxation can be realized at as little as 20 degrees of inversion.
- You may want to increase your inversion time from 1-2 minutes to 5 or more over time just listen to your body.

Pay Attention to What Your Body Tells You:

- Remind yourself that your body is unique and it will tell you what is good for it. If other people invert longer or a greater angle, it has nothing to do with your body.
- Wait for a while after you've eaten before you invert.
- If Inversion makes you nauseous, don't fight it. Come up as soon as you feel queasy, even if after only a few seconds. Give it time--it may take weeks or months before your inner ear gets used to inverting.

Moving While Inverted is Helpful:

- Add gentle stretching and light exercises only after you are comfortable with inversion. Movement while inverted may help make inversion a more comfortable experience and may help joints to realign and muscles to stretch and relax.
- Movement may be accomplished either by intermittent or rhythmic traction or by stretching and light exercise: Intermittent traction consists of 1-2 minutes inverted and a half minute up. Rhythmic traction is a more evenly spaced movement down and up. Stretching can be done from either partial or full inversion. Light exercise such as crunches, full-range sit-ups and inverted squats should be done only from the fully inverted position to reduce the chance of back injury. DO NOT use weights, elastic bands or any other exercise or stretching device while on the inversion table.

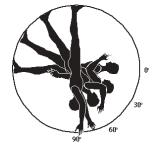


Figure 1

DO NOT REMOVE FROM TABL

PRIOR TO USE

Press the rotation control button to make sure that the table rotates smoothly to the fully inverted position and back.

A WARNING

Failure to engage the ankle locking pin fully could result in serious injury or death! DO NOT deviate from these instructions.

SECURING YOUR ANKLES



These steps must be performed carefully and precisely each time you use the inversion table! Note: ALWAYS wear securely tied lace-up shoes with a flat sole, such as a normal tennis style shoe. DO NOT wear shoes with thick soles, boots, high-tops or any shoe that extends above the anklebone. Verify that no part of the footwear or garments can touch or interfere with the locking pin in any way during inversion.

- Stand on the foot platform, sliding your ankles between the foam ankle clamps.
- Press your ankles back firmly against the rear ankle clamps.
- Rotate the top of the rear clamps slightly inward toward your ankles this will increase your comfort while inverting.
- Pull out the locking pin to allow the front ankle clamps to snap closed against your ankles. Make sure your pant legs do not interfere with obtaining a secure closure.
- Adjust the front ankle clamps to make sure both the front and rear ankle clamps are snug against your ankles. Release the locking pin so that it fully engages a hole setting. (See Figure 2)
- If the locking pin does not automatically engage in a hole, push the front ankle clamps inward until the pin engages fully in the next tightest hole setting.

Use the concept of HEAR - FEEL - SEE every time you secure your ankles:

HEAR the locking pin click into place.

FEEL the locking pin to make sure it is fully engaged in a hole setting.

SEE that there is NO space between the locking pin and its base. (See illustrations below)



CORRECT: LOCKING PIN FULLY ENGAGED

DANGER: LOCKING PIN NOT **FULLY ENGAGED**



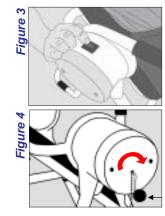
ALWAYS carefully check to be certain the ankle locking pin is fully engaged each time you use your inversion table and make sure that both the front and rear ankle clamps are snug against your ankles, or you could fall when the table inverts.

▲WARNING

Failure to engage the ankle locking pin fully could result in serious injury or death!

INVERTING

- Push the rotation control button in the direction of your head. (See Figure 3) When first using the inversion table, do not go to full inversion. Refer to "Helpful Suggestions" on the reverse side.
- To return upright, press the rotation control button in the direction of your feet. Rest at the horizontal position for a minute prior to returning to start position.
- If a power failure occurs, please remain calm. Reach for the emergency crank attached with a chain to the motor housing. (See Figure 4) Insert the emergency crank into the hole at the motor end and turn the crank clockwise to rotate the table upright.







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For information about the Teeter Hang Ups 2-year warranty, or if you have any problems assembling the equipment or questions about its use, please contact Customer Service at the appropriate location below:

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