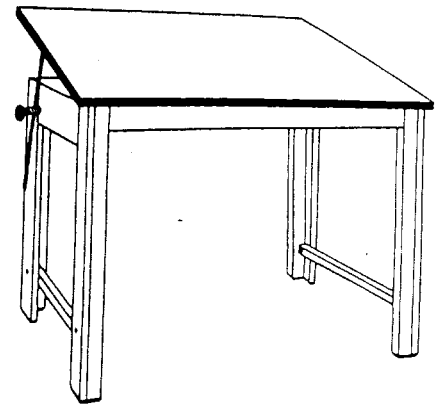


# DESIGNMASTER TABLE COMPACT VERSION

# DM48CT

## ASSEMBLY INSTRUCTIONS

1. Attach rear melamine panel (7 1/8" x 35 1/2") between two back legs. Insert 1 1/4" Allen head bolts through panel and then metal plate. Lock on inside using lock nuts. (please note: two legs without attached mounting brackets are the back legs).
2. Attach left and right melamine panels. Insert 1 1/4" Allen bolt through bottom hole in panel and then metal plate. Lock on inside using lock nuts. Keep attached metal barrel facing out and towards rear of table. Attach 39 1/4" x 7/8" square tube between upper holes in left and right side panels. Insert 2" Allen bolt through panel and then metal plate. Lock bolt into threaded insert in metal tube. Small pre-drilled holes in tubes must face down. They will be used to attach drawer.
3. Attach front legs to side panels with drawing board mounting brackets facing out as shown in drawing. For bottom holes use 1 1/4" Allen bolt through panel and then metal plate. Lock on inside with lock nut. For top holes put 2" Allen bolt through panel and then metal plate. Lock bolt into threaded insert in metal tube, with small holes facing down, as in step 2.
4. Attach 25 1/4" metal crossbars using 2 3/8" Allen bolts and nuts as shown in drawing.
5. Attach dust cover using four 1 1/4" Allen head bolts. Lock bolt into threaded insert in metal leg.
6. Tighten all bolts. **IMPORTANT:** All panels must be tight up against metal legs:
7. Place rods in through holes in metal barrels. Tighten using enclosed plastic knobs.
8. Attach drawer face to drawer using two 1" sheet metal black screws. When attached correctly, bottom of drawer face should be aligned with bottom of drawer.
9. Use four 3/4" screws to attach drawers to pre-drilled holes in underside of 39 1/4" tubes. Put screw through center hole in drawer mounting bracket and screw into pre-drilled hole in tube.



## CONTENTS OF BAG

- 1 Allen Key
- 4 2 3/8" Allen bolts
- 4 2" Allen bolts
- 12 1 1/4" Allen bolts
- 2 adjustment knobs
- 12 lock nuts
- 16 3/4" sheet metal screws
- 2 1" sheet metal screws

