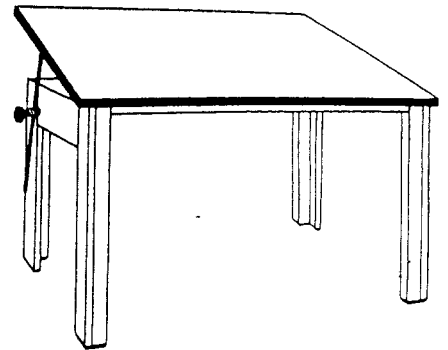


# DESIGNMASTER TABLE OFFICE VERSION

# DM48LT

## ASSEMBLY INSTRUCTIONS

1. Attach rear melamine panel (7 1/8" x 35 1/2") between two back legs. Insert 1 1/4" Allen head bolts through panel and then metal plate. Lock on inside using lock nuts. (please note: two legs without attached mounting brackets are the back legs).
2. Attach left and right melamine panels. Insert 1 1/4" Allen bolt through top and bottom hole in each panel and then through metal plate. Lock on inside using lock nuts. Keep attached metal barrel facing out and towards rear of table.
3. Attach front legs to side panels with drawing board mounting brackets facing out as shown in drawing. Insert 1 1/4" Allen bolt through bottom hole in each panel and then metal plate. Lock on inside using lock nuts. Attach 3/4" tube between upper holes in left and right side panels. Insert 2" Allen bolt through panel and then metal plate. Lock bolt into threaded insert in metal tube. Small pre-drilled holes in tubes are not used for this table, and can face any direction.
4. Attach dust cover using four 1 1/4" Allen head bolts. Lock bolt into threaded insert in metal leg.
5. Tighten all bolts. **IMPORTANT:** All panels must be tight up against metal legs:
6. Place rods in through holes in metal barrels. Tighten using enclosed plastic knobs.



### CONTENTS OF BAG

- |    |                         |
|----|-------------------------|
| 1  | Allen key               |
| 14 | 1 1/4" Allen bolts      |
| 2  | 2" Allen bolts          |
| 2  | adjustment knobs        |
| 14 | lock nuts               |
| 12 | 3/4" sheet metal screws |

